

Mandarin Collar Chef Jacket

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Garment Type: Chef Jacket | Difficulty: Intermediate | Provenance: Threadline Open Design Studio | License: CC BY-SA 4.0

PRINTER CALIBRATION & SCALE VERIFICATION

Measure both test squares with a rigid ruler before cutting fabric. Print at 100% scale without shrinking.



- Scale Rules:
- 1. Open in Acrobat Reader
 - 2. Select Actual Size 100%
 - 3. Do NOT Fit to Page
 - 4. Verify dimensions above

SIZE SELECTION & EASE RECOMMENDATIONS

Select size based on chest measurement, accounting for mid-layer garments.

+16 to +22 cm chest ease for layering over sweaters and hoodies.

STANDARD BODY MEASUREMENTS CHART

Size Range	XS	S	M	L	XL	2XL	3XL
Full Bust/Chest	80 cm	86 cm	92 cm	98 cm	108 cm	118 cm	128 cm
Full Hip / Seat	88 cm	94 cm	100 cm	106 cm	116 cm	126 cm	136 cm

FINISHED MEASUREMENTS & MATERIALS

FINISHED GARMENT MEASUREMENTS (INCLUDES DESIGN EASE)

Dimension	XS	S	M	L	XL	2XL	3XL
Finished Chest	102 cm	108 cm	114 cm	120 cm	130 cm	140 cm	150 cm
Hem Sweep	104 cm	110 cm	116 cm	122 cm	132 cm	142 cm	152 cm
Garment Length	74 cm	76 cm	78 cm	80 cm	82 cm	84 cm	86 cm

FABRIC REQUIREMENTS (45 IN / 115 CM & 60 IN / 150 CM BOLTS)

Bolt Width	XS	S	M	L	XL	2XL	3XL
45" / 115 cm Fabric	2.5 yd	2.5 yd	2.5 yd	2.95 yd	2.95 yd	3.4 yd	3.4 yd
60" / 150 cm Fabric	1.95 yd	1.95 yd	1.95 yd	2.4 yd	2.4 yd	2.85 yd	2.85 yd

RECOMMENDED FABRICS & STRETCH PROPERTIES

Recommended Substrates: 100% cotton drill or twill 220 240 gsm, Poly-cotton 65/35 workwear twill, Heavyweight cotton duck. Stretch Requirement: None 0% stable woven.

NOTIONS & SEWING TOOLS CHECKLIST

- ☐ Matching heavy-duty thread
- ☐ Jeans/twill needle size 90/14
- ☐ 10 chef coat knotted cloth buttons or buttonhole studs
- ☐ Fusible medium-weight interfacing for mandarin collar and front overlap
- ☐ Sharp fabric shears
- ☐ Measuring tape
- ☐ Iron and pressing ham

PATTERN INVENTORY & CUTTING LAYOUT

STANDARD SEAM & HEM ALLOWANCES

Use the seam and hem allowances printed on each pattern piece. Verify every allowance label before cutting fabric.

PATTERN PIECE INVENTORY & CUTTING SCHEDULE

Piece Name	Cut Quantity	Material / Interfacing
Jacket Front	Cut 1 Pair in Twill	Main Fabric
Jacket Back	Cut 1 Pair in Twill	Main Fabric
Upper Sleeve	Cut 1 Pair in Twill	Main Fabric
Under Sleeve	Cut 1 Pair in Twill	Main Fabric
Mandarin Stand Collar	Cut 2 in Twill (1 Interfaced)	Main Fabric
Lower Patch Pockets	Cut 2 in Twill	Main Fabric

FABRIC PREPARATION & CUTTING RULES

- Press fabric before cutting to remove packing folds and pre-shrink fibers.
- Align piece grainlines strictly parallel to fabric selvages.
- Transfer notch markings with small 3 mm snips into the seam allowance margin.

MULTI-PAGE TILE ASSEMBLY INSTRUCTIONS

1. Check Sheet 1 calibration square before printing the remaining pattern sheets.
2. Trim right and bottom border lines along the dashed perimeter frame.
3. Match corner crosshairs, such as A1 to A2 and B1 to B2, without overlapping.
4. Tape sheets securely on both sides before cutting paper pieces.

STEP-BY-STEP SEWING INSTRUCTIONS

Step 1: Cut Twill Pieces & Interface

Cut double-breasted jacket front panels, back panels, two-piece sleeves, mandarin collar, and pockets from durable cotton twill. Interface front crossover facings and collar.

Step 2: Prepare Patch Pockets

Double-turn and topstitch top pocket hem. Topstitch pocket onto left chest or sleeve with reinforced bartacks at upper corners.

Step 3: Body & Shoulder Seams

Stitch center back seam with flat-felled finish. Join front and back body panels at shoulder seams right sides together and press open.

Step 4: Attach Mandarin Stand Collar

Stitch outer and inner mandarin collar pieces along curved top edge right sides together, clip curves, turn right side out, and press. Stitch outer collar to neckline, turn inner collar under, and edgestitch across neck seam.

Step 5: Two-Piece Sleeves and Side Seams

Assemble two-piece sleeves, set into armholes easing sleeve cap fullness, and stitch side seams continuously from sleeve wrist to jacket hem.

Step 6: Button Band Facing, Chef Buttons & Hems

Press front crossover facings inside and stitch. Sew double-breasted rows of chef knot buttons or buttonhole studs. Hem sleeves with folded turn-back sleeve hems and hem jacket lower edge.

TROUBLESHOOTING & PRO SEWING TIPS

Issue: Seams puckering along stitch line

Fix: Insert fresh needle and test balance on fabric scrap.

Issue: Wavy edge along curved perimeter

Fix: Staystitch immediately after cutting and use walking foot.