

Reversible Bucket Hat

Reversible Bucket Hat Verified open pattern specification

Garment Type: Bucket Hat | Difficulty: Beginner | Provenance: Threadline Open Design Studio | License: CC BY-SA 4.0

PRINTER CALIBRATION & SCALE VERIFICATION

Measure both test squares with a rigid ruler before cutting fabric. Print at 100% scale without shrinking.



- Scale Rules:
- 1. Open in Acrobat Reader
 - 2. Select Actual Size 100%
 - 3. Do NOT Fit to Page
 - 4. Verify dimensions above

SIZE SELECTION & EASE RECOMMENDATIONS

Select size based on measured head circumference above the eyebrows.

+1.5 cm head ease for all-day comfort.

STANDARD BODY MEASUREMENTS CHART

Size Range	XS	S	M	L	XL	2XL	3XL
Head Circumference	-	54 cm	56 cm	58 cm	60 cm	62 cm	-
Secondary Measure	-	-	-	-	-	-	-

FINISHED MEASUREMENTS & MATERIALS

FINISHED GARMENT MEASUREMENTS (INCLUDES DESIGN EASE)

Dimension	XS	S	M	L	XL	2XL	3XL
Outer Sweep	-	56 cm	58 cm	60 cm	62 cm	64 cm	-
Overall Length	-	15 cm	15.5 cm	16 cm	16.5 cm	17 cm	-
Additional Measure	-	-	-	-	-	-	-

FABRIC REQUIREMENTS (45 IN / 115 CM & 60 IN / 150 CM BOLTS)

Bolt Width	XS	S	M	L	XL	2XL	3XL
45" / 115 cm Fabric	-	0.65 yd	0.65 yd	0.75 yd	0.75 yd	0.75 yd	-
60" / 150 cm Fabric	-	0.55 yd	0.55 yd	0.65 yd	0.65 yd	0.65 yd	-

RECOMMENDED FABRICS & STRETCH PROPERTIES

Recommended Substrates: Cotton canvas, denim, wool tweed, or linen. Stretch

Requirement: None 0% stable woven.

NOTIONS & SEWING TOOLS CHECKLIST

- ☐ Matching all-purpose polyester or cotton sewing thread
- ☐ Universal sewing needle size 80/12
- ☐ Heavy-duty thread
- ☐ Firm fusible craft interfacing
- ☐ Sharp fabric shears
- ☐ Measuring tape
- ☐ Iron and pressing ham

PATTERN INVENTORY & CUTTING LAYOUT

STANDARD SEAM & HEM ALLOWANCES

Use the seam and hem allowances printed on each pattern piece. Verify every allowance label before cutting fabric.

PATTERN PIECE INVENTORY & CUTTING SCHEDULE

Piece Name	Cut Quantity	Material / Interfacing
Crown Oval	Cut 1 Outer, Cut 1 Lining	Main Fabric
Side Crown Band	Cut 2 Outer, Cut 2 Lining	Main Fabric
Flared Brim	Cut 4 in Fabric (2 Outer, 2 Lining), Cut 2 in Stiff Interfacing	Main Fabric

FABRIC PREPARATION & CUTTING RULES

- Press fabric before cutting to remove packing folds and pre-shrink fibers.
- Align piece grainlines strictly parallel to fabric selvages.
- Transfer notch markings with small 3 mm snips into the seam allowance margin.

MULTI-PAGE TILE ASSEMBLY INSTRUCTIONS

1. Check Sheet 1 calibration square before printing the remaining pattern sheets.
2. Trim right and bottom border lines along the dashed perimeter frame.
3. Match corner crosshairs, such as A1 to A2 and B1 to B2, without overlapping.
4. Tape sheets securely on both sides before cutting paper pieces.

STEP-BY-STEP SEWING INSTRUCTIONS

Step 1: Interface Brim & Crown

Fuse medium-to-heavy woven interfacing to outer brim and outer crown pieces for structural rigidity.

Step 2: Assemble Side Crown Band

Stitch short side seams of side band right sides together. Press seams open. Repeat for lining side band.

Step 3: Attach Crown Oval to Side Band

Quarter-mark crown oval and upper edge of side band. Pin right sides together, easing curves smoothly. Stitch at 6 mm.

Step 4: Assemble Flared Brim

Stitch outer brim halves at side seams. Repeat for lining brim. Place outer and lining brims right sides together, stitch outer perimeter, turn right side out, and press.

Step 5: Quilt Brim & Complete Hat

Topstitch concentric circular rows 6 mm apart across entire brim width. Stitch brim to crown unit, insert lining, hand-stitch or topstitch rim closed.

TROUBLESHOOTING & PRO SEWING TIPS

Issue: Seams puckering along stitch line

Fix: Insert fresh needle and test balance on fabric scrap.

Issue: Wavy edge along curved perimeter

Fix: Staystitch immediately after cutting and use walking foot.