

Florent Classic Flat Cap

Florent Classic Flat Cap Verified open pattern specification

Garment Type: Flat Cap | Difficulty: Intermediate | Provenance: FreeSewing | License: MIT / CC BY 4.0

PRINTER CALIBRATION & SCALE VERIFICATION

Measure both test squares with a rigid ruler before cutting fabric. Print at 100% scale without shrinking.



- Scale Rules:
- 1. Open in Acrobat Reader
 - 2. Select Actual Size 100%
 - 3. Do NOT Fit to Page
 - 4. Verify dimensions above

SIZE SELECTION & EASE RECOMMENDATIONS

Select size based on measured head circumference above the eyebrows.

+1.5 cm head ease for all-day comfort.

STANDARD BODY MEASUREMENTS CHART

Size Range	XS	S	M	L	XL	2XL	3XL
Head Circumference	-	54 cm	56 cm	58 cm	60 cm	62 cm	-
Secondary Measure	-	-	-	-	-	-	-

FINISHED MEASUREMENTS & MATERIALS

FINISHED GARMENT MEASUREMENTS (INCLUDES DESIGN EASE)

Dimension	XS	S	M	L	XL	2XL	3XL
Outer Sweep	-	55 cm	57 cm	59 cm	61 cm	63 cm	-
Overall Length	-	24 cm	24.5 cm	25 cm	25.5 cm	26 cm	-
Additional Measure	-	-	-	-	-	-	-

FABRIC REQUIREMENTS (45 IN / 115 CM & 60 IN / 150 CM BOLTS)

Bolt Width	XS	S	M	L	XL	2XL	3XL
45" / 115 cm Fabric	-	0.55 yd	0.55 yd	0.65 yd	0.65 yd	0.65 yd	-
60" / 150 cm Fabric	-	0.45 yd	0.45 yd	0.55 yd	0.55 yd	0.55 yd	-

RECOMMENDED FABRICS & STRETCH PROPERTIES

Recommended Substrates: Cotton canvas, denim, wool tweed, or linen. Stretch

Requirement: None 0% stable woven.

NOTIONS & SEWING TOOLS CHECKLIST

- ☐ Matching all-purpose polyester or cotton sewing thread
- ☐ Universal sewing needle size 80/12
- ☐ Heavy-duty thread
- ☐ Firm fusible craft interfacing
- ☐ Sharp fabric shears
- ☐ Measuring tape
- ☐ Iron and pressing ham

PATTERN INVENTORY & CUTTING LAYOUT

STANDARD SEAM & HEM ALLOWANCES

Use the seam and hem allowances printed on each pattern piece. Verify every allowance label before cutting fabric.

PATTERN PIECE INVENTORY & CUTTING SCHEDULE

Piece Name	Cut Quantity	Material / Interfacing
Flat Cap Side Crown	Cut 1 Pair in Tweed, 1 Pair in Lining	Main Fabric
Center Crown Strip	Cut 1 on Fold in Tweed, 1 on Fold in Lining	Main Fabric
Flat Cap Visor Peak	Cut 2 in Tweed, 1 in Rigid Peltex	Main Fabric

FABRIC PREPARATION & CUTTING RULES

- Press fabric before cutting to remove packing folds and pre-shrink fibers.
- Align piece grainlines strictly parallel to fabric selvages.
- Transfer notch markings with small 3 mm snips into the seam allowance margin.

MULTI-PAGE TILE ASSEMBLY INSTRUCTIONS

1. Check Sheet 1 calibration square before printing the remaining pattern sheets.
2. Trim right and bottom border lines along the dashed perimeter frame.
3. Match corner crosshairs, such as A1 to A2 and B1 to B2, without overlapping.
4. Tape sheets securely on both sides before cutting paper pieces.

STEP-BY-STEP SEWING INSTRUCTIONS

Step 1: Interface and Construct Visor Peak

Insert rigid Peltex/interfacing between upper and lower visor pieces right sides together. Stitch outer curved edge at 6 mm, trim seam allowance, turn right side out, press, and topstitch outer rim.

Step 2: Assemble Main Crown

Stitch curved center crown strip between left and right side crown panels right sides together, matching balance notches. Press seams open over a tailor's ham.

Step 3: Assemble Crown Lining

Repeat crown assembly for lining pieces, pressing seams open neatly.

Step 4: Attach Visor to Crown

Align center mark of finished visor peak with center front seam of outer crown. Baste securely within the seam allowance.

Step 5: Enclose Lining & Finish with Sweatband

Join outer crown and lining around lower edge, encasing the visor seam. Turn right side out, press perimeter, and topstitch internal grosgrain sweatband ribbon into place.

TROUBLESHOOTING & PRO SEWING TIPS

Issue: Seams puckering along stitch line

Fix: Insert fresh needle and test balance on fabric scrap.

Issue: Wavy edge along curved perimeter

Fix: Staystitch immediately after cutting and use walking foot.