

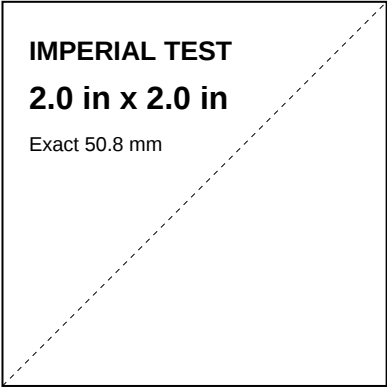
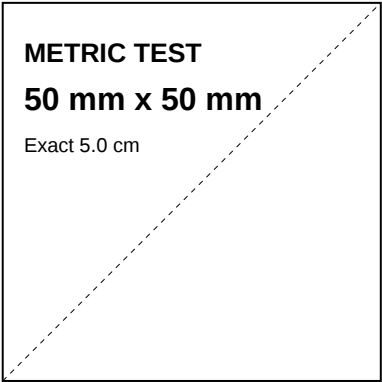
Jaeger Single-Breasted Blazer

Jaeger Single-Breasted Blazer Verified open pattern specification

Garment Type: Tailored Blazer | Difficulty: Intermediate | Provenance: FreeSewing | License: MIT / CC BY 4.0

PRINTER CALIBRATION & SCALE VERIFICATION

Measure both test squares with a rigid ruler before cutting fabric. Print at 100% scale without shrinking.



- Scale Rules:
- 1. Open in Acrobat Reader
 - 2. Select Actual Size 100%
 - 3. Do NOT Fit to Page
 - 4. Verify dimensions above

SIZE SELECTION & EASE RECOMMENDATIONS

Select size based on chest measurement, accounting for mid-layer garments.

+12 to +16 cm chest ease for structured tailoring over blouses or shirts.

STANDARD BODY MEASUREMENTS CHART

Size Range	XS	S	M	L	XL	2XL	3XL
Full Bust/Chest	80 cm	86 cm	92 cm	98 cm	108 cm	118 cm	128 cm
Full Hip / Seat	88 cm	94 cm	100 cm	106 cm	116 cm	126 cm	136 cm

FINISHED MEASUREMENTS & MATERIALS

FINISHED GARMENT MEASUREMENTS (INCLUDES DESIGN EASE)

Dimension	XS	S	M	L	XL	2XL	3XL
Finished Chest	98 cm	104 cm	110 cm	116 cm	126 cm	136 cm	146 cm
Hem Sweep	106 cm	112 cm	118 cm	124 cm	134 cm	144 cm	154 cm
Garment Length	72 cm	74 cm	76 cm	78 cm	80 cm	82 cm	84 cm

FABRIC REQUIREMENTS (45 IN / 115 CM & 60 IN / 150 CM BOLTS)

Bolt Width	XS	S	M	L	XL	2XL	3XL
45" / 115 cm Fabric	2.6 yd	2.6 yd	2.6 yd	3.05 yd	3.05 yd	3.5 yd	3.5 yd
60" / 150 cm Fabric	2.1 yd	2.1 yd	2.1 yd	2.5 yd	2.5 yd	2.95 yd	2.95 yd

RECOMMENDED FABRICS & STRETCH PROPERTIES

Recommended Substrates: Lightweight to medium-weight suitable fabric substrates, Pre-washed natural fibers cotton, linen, or bamboo. Stretch Requirement: None 0% stable woven.

NOTIONS & SEWING TOOLS CHECKLIST

- ☐ Matching all-purpose polyester or cotton sewing thread
- ☐ Universal sewing needle size 80/12
- ☐ Sharp fabric shears
- ☐ Measuring tape
- ☐ Iron and pressing ham

PATTERN INVENTORY & CUTTING LAYOUT

STANDARD SEAM & HEM ALLOWANCES

Use the seam and hem allowances printed on each pattern piece. Verify every allowance label before cutting fabric.

PATTERN PIECE INVENTORY & CUTTING SCHEDULE

Piece Name	Cut Quantity	Material / Interfacing
Jacket Front	Cut 1 Pair with Lapel Facing	Main Fabric
Jacket Back	Cut 1 Pair (Center Back Seam & Vent)	Main Fabric
Upper Sleeve	Cut 1 Pair	Main Fabric
Under Sleeve	Cut 1 Pair	Main Fabric
Lapel Facing	Cut 1 Pair Main, 1 Pair Interfacing	Main Fabric
Collar	Cut 2 in Main, 1 Interfacing	Main Fabric
Lower Patch Pockets	Cut 2 in Self Fabric	Main Fabric

FABRIC PREPARATION & CUTTING RULES

- Press suiting wool, linen, or velvet before cutting.
- Align piece grainlines strictly parallel to fabric selvages.
- Transfer tailored roll lines and pocket markings with tailor's tacks.

MULTI-PAGE TILE ASSEMBLY INSTRUCTIONS

1. Check Sheet 1 calibration square before printing the remaining pattern sheets.
2. Trim right and bottom border lines along the dashed perimeter frame.
3. Match corner crosshairs, such as A1 to A2 and B1 to B2, without overlapping.
4. Tape sheets securely on both sides before cutting paper pieces.

STEP-BY-STEP SEWING INSTRUCTIONS

Step 1: Apply Interfacing & Construct Pockets

Apply fusible tailored interfacing to front chest piece, lapels, and upper collar. Hem patch pockets and edge-stitch to marked front locations.

Step 2: Stitch Center Back Seam & Vent

Pin back pieces right sides together. Stitch center back seam down to vent notch. Press seam and fold back vent extensions according to guide marks.

Step 3: Join Shoulder Seams & Collar

Stitch front to back at shoulder seams. Assemble tailored collar, attach to lapel facings, and stitch facing unit around jacket neckline and front edge.

Step 4: Assemble Two-Piece Sleeves

Stitch upper sleeve to under sleeve at front and back elbow seams. Press seams over a tailor's ham. Run gathering stitch across sleeve head.

Step 5: Set in Sleeves & Stitch Side Seams

Pin sleeve into armhole matching notches. Distribute cap ease evenly and stitch. Stitch continuous side seams from hem to underarm.

Step 6: Hem Jacket & Attach Buttons

Turn up 40 mm jacket and sleeve hems with catch-stitch. Press with steam and a clapper. Sew tailored buttonholes and attach jacket buttons.

TROUBLESHOOTING & PRO SEWING TIPS

Issue: Seams puckering along stitch line

Fix: Insert fresh needle and test balance on fabric scrap.

Issue: Wavy edge along curved perimeter

Fix: Staystitch immediately after cutting and use walking foot.