

Titan Activewear Leggings

Titan Activewear Leggings Verified open pattern specification

Format: A4 | Size Range: XS to 3XL | Total Sheets: 19 | Seams: 10 mm / 3/8 in included



PRINTING CHECKLIST:

1. Print at 100% / Actual Size.
2. Do NOT select Fit to Page or Scale.
3. Verify test squares with rigid ruler.
4. Trim along border margins and butt edges.
5. Tape without overlapping pattern lines.

TILE ASSEMBLY MAP & SHEET INDEX:

Assemble sheets in sequence matching registration marks. Total master layout: 840 mm wide x 1060 mm high.

Tile A4 Sheet 16	Tile B4 Sheet 17	Tile C4 Sheet 18	Tile D4 Sheet 19	Tile E4 No print
Tile A3 Sheet 11	Tile B3 Sheet 12	Tile C3 Sheet 13	Tile D3 Sheet 14	Tile E3 Sheet 15
Tile A2 Sheet 7	Tile B2 Sheet 8	Tile C2 Sheet 9	Tile D2 Sheet 10	Tile E2 No print
Tile A1 Sheet 2	Tile B1 Sheet 3	Tile C1 Sheet 4	Tile D1 Sheet 5	Tile E1 Sheet 6

TL-A1

TR-A1

Titan Activewear Leggings - A4 - Tile A1 - Sheet 2 of 19

BL-A1

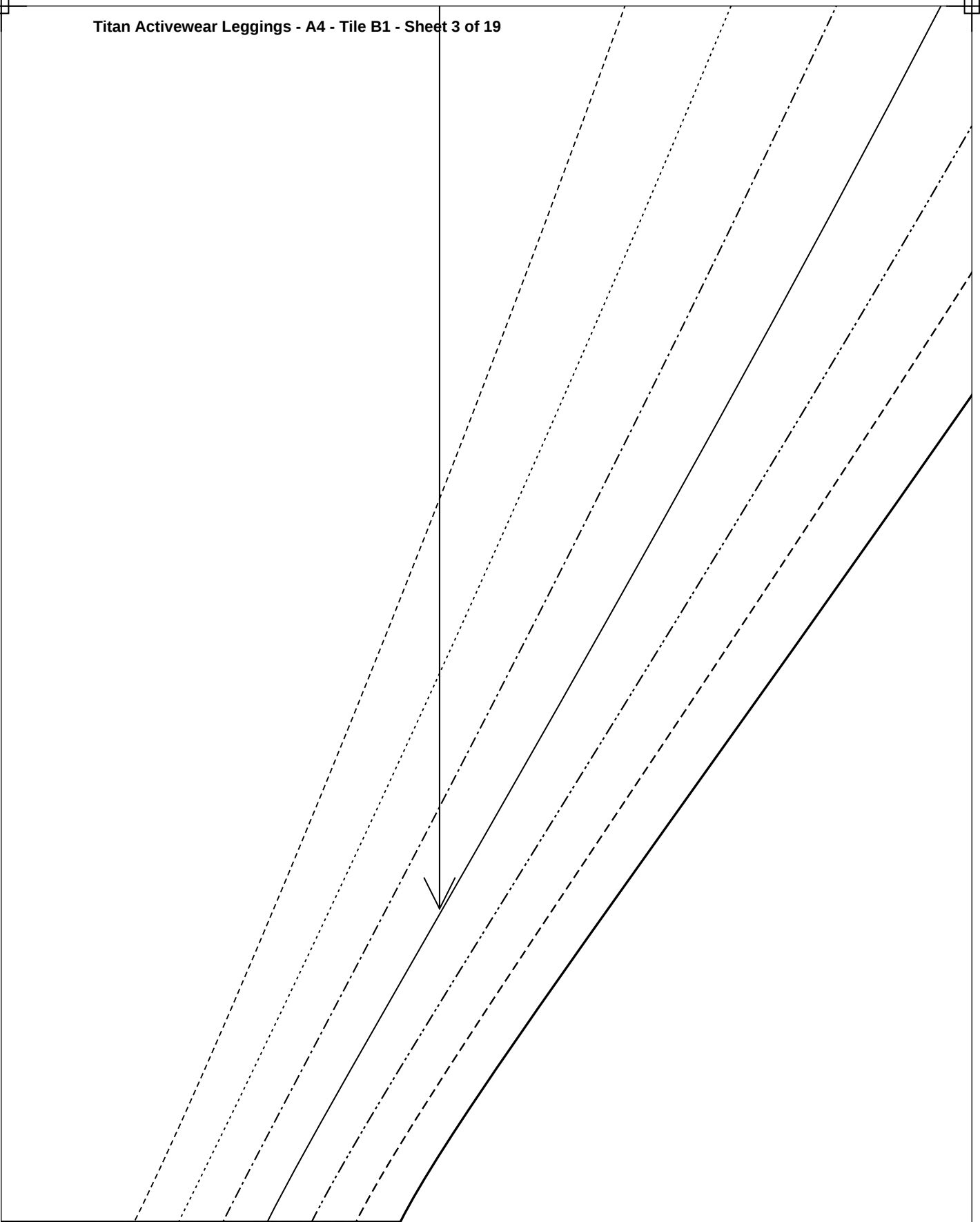
Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-A1

TL-B1

TR-B1

Titan Activewear Leggings - A4 - Tile B1 - Sheet 3 of 19



BL-B1

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-B1

TL-C1

TR-C1

Titan Activewear Leggings - A4 - Tile C1 - Sheet 4 of 19

BL-C1

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-C1

Titan Activewear Leggings - A4 - Tile D1 - Sheet 5 of 19

CROTCH GUSSET

Cut 1 in Self Fabric

8mm seams

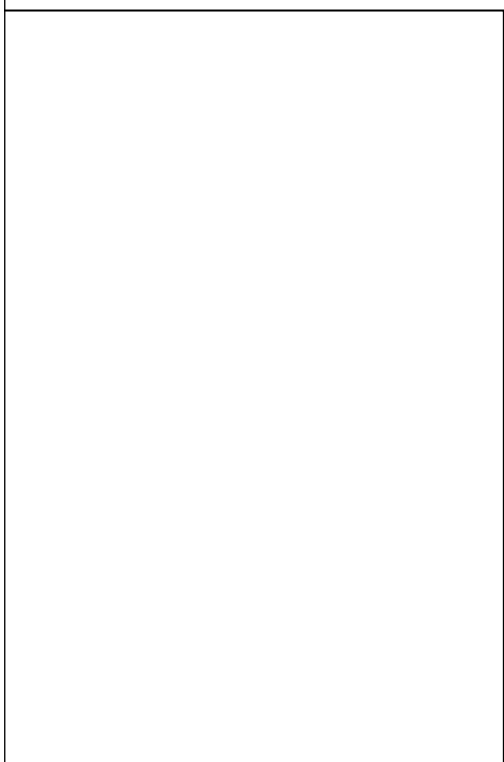
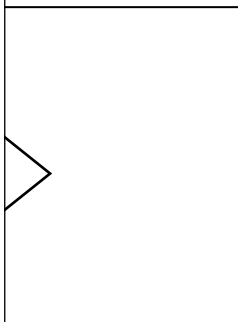
Sizes: All Sizes Graded Multi-Size

NESTED MULTI-SIZE KEY 1:1 SCALE

Follow your target size contour:

-----	XS Waist 64cm / Hip 90cm
.....	S Waist 72cm / Hip 98cm
- - - - -	M Waist 80cm / Hip 106cm
_____	L Waist 88cm / Hip 114cm
- . - . - .	XL Waist 96cm / Hip 122cm
- - - - -	2XL Waist 104cm / Hip 130cm
_____	3XL Waist 112cm / Hip 138cm

Titan Activewear Leggings - A4 - Tile E1 - Sheet 6 of 19



TL-A2

TR-A2

Titan Activewear Leggings - A4 - Tile A2 - Sheet 7 of 19

BL-A2

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-A2

TL-B2

TR-B2

Titan Activewear Leggings - A4 - Tile B2 - Sheet 8 of 19

LEGGINGS GRAINLINE

BL-B2

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-B2

TL-C2

TR-C2

Titan Activewear Leggings - A4 - Tile C2 - Sheet 9 of 19

BL-C2

BR-C2

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

TL-D2

TR-D2

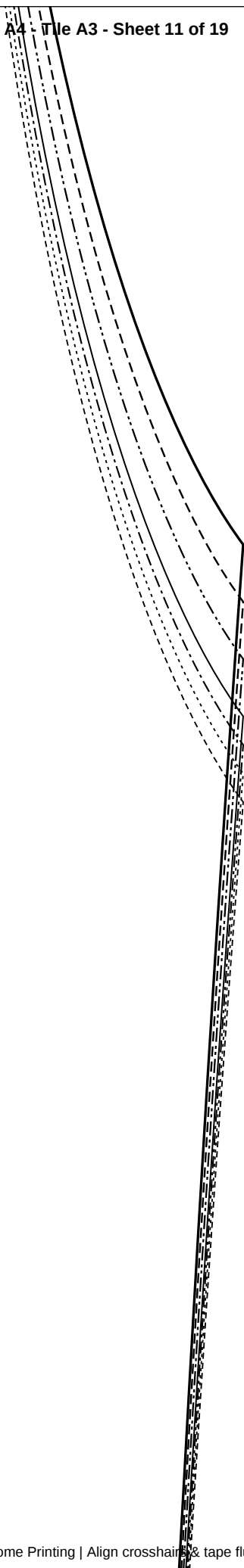
Titan Activewear Leggings - A4 - Tile D2 - Sheet 10 of 19

BL-D2

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-D2

Titan Activewear Leggings - A4 - Tile A3 - Sheet 11 of 19



Titan Activewear Leggings - A4 - Tile B3 - Sheet 12 of 19

SEAMLESS LEGGINGS LEG

Cut 1 Pair 1 Left, 1 Right in 4-Way Stretch

8mm 4-thread serger seams

Sizes: XS 3XL Graded Multi-Size

TL-C3

TR-C3

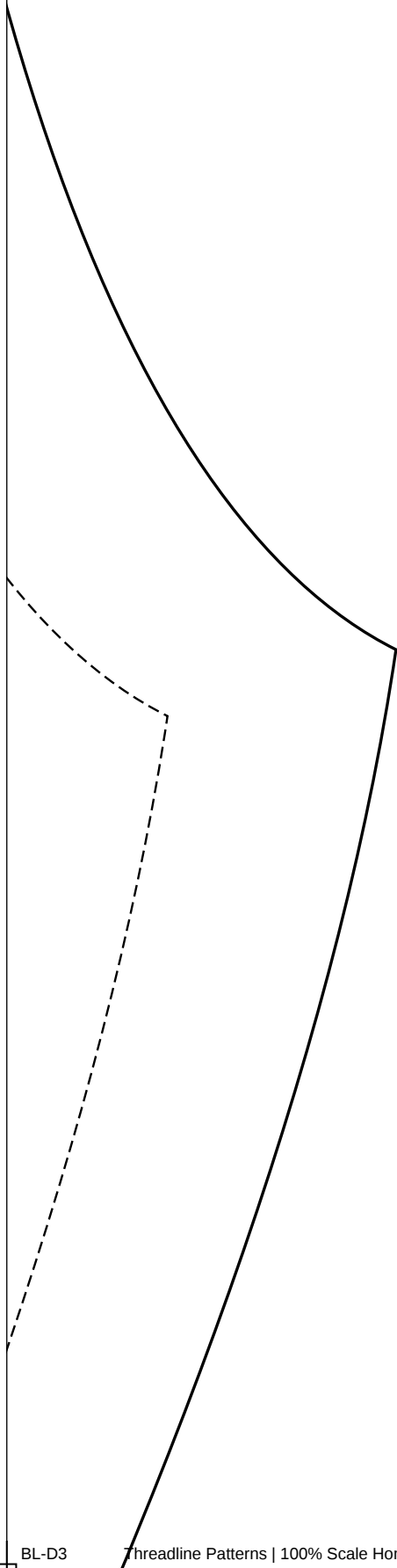
Titan Activewear Leggings - A4 - Tile C3 - Sheet 13 of 19

BL-C3

BR-C3

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

Titan Activewear Leggings - A4 - Tile D3 - Sheet 14 of 19

**DOUBLE HIGH WAISTBAND**

Cut 2 on Fold in Stretch Fabric

Encloses 6mm clear elastic

CENTER FRONT FOLD

Sizes: XS 3XL Graded Multi-Size

TL-E3

TR-E3

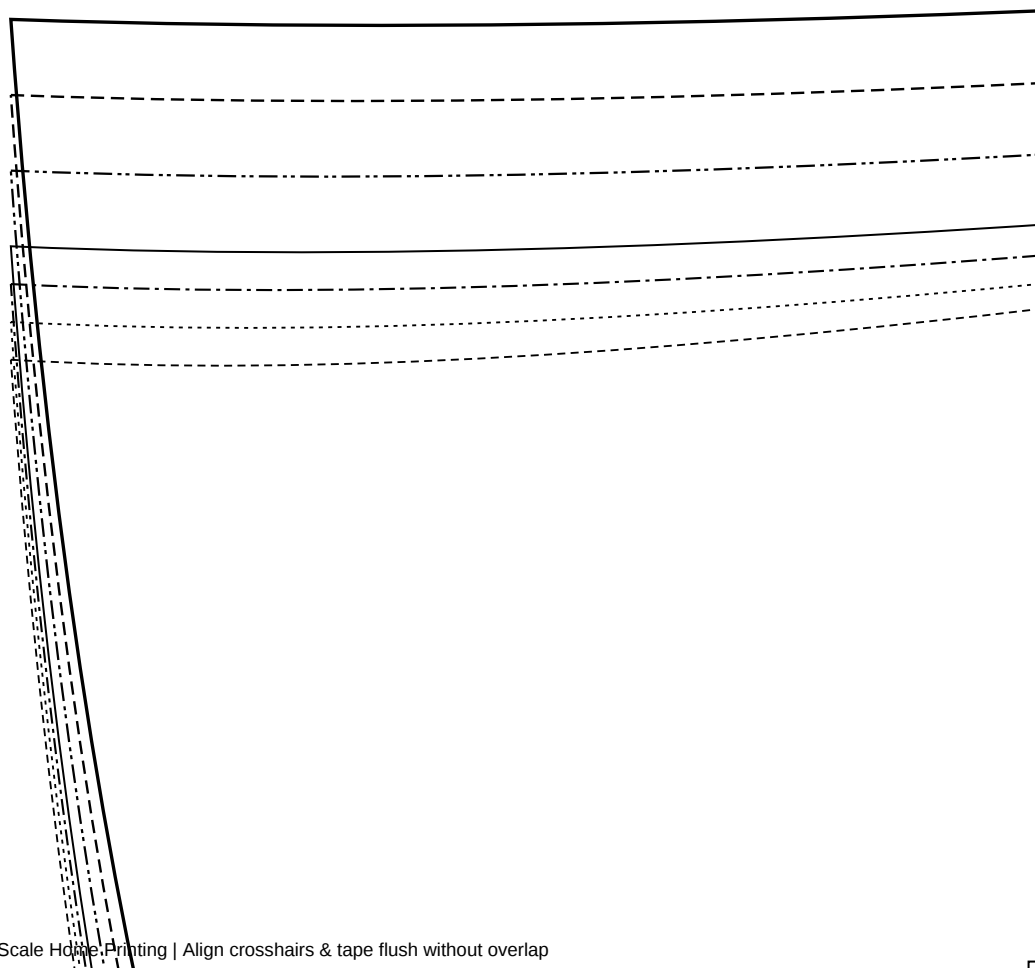
Titan Activewear Leggings - A4 - Tile E3 - Sheet 15 of 19

BL-E3

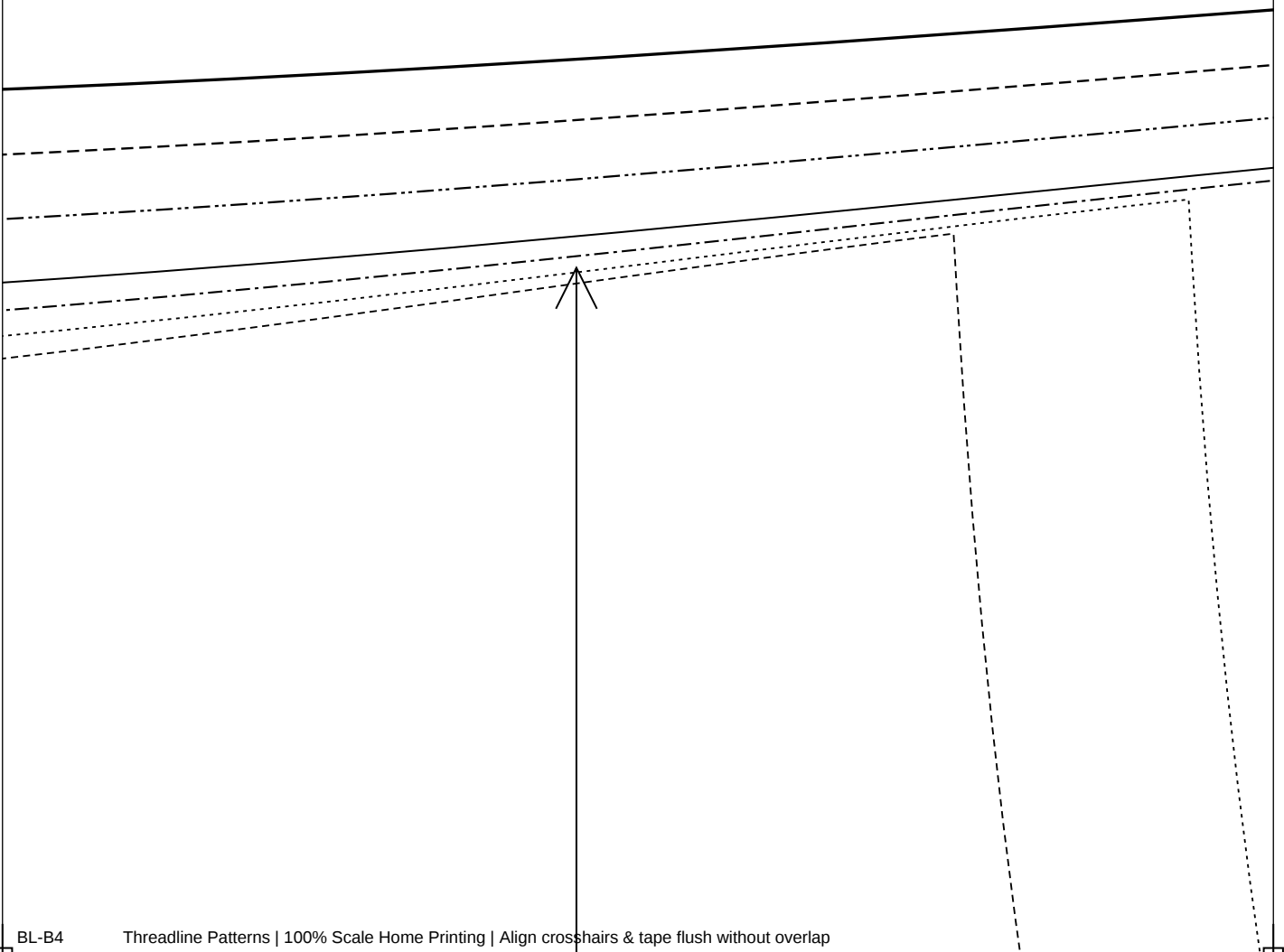
Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-E3

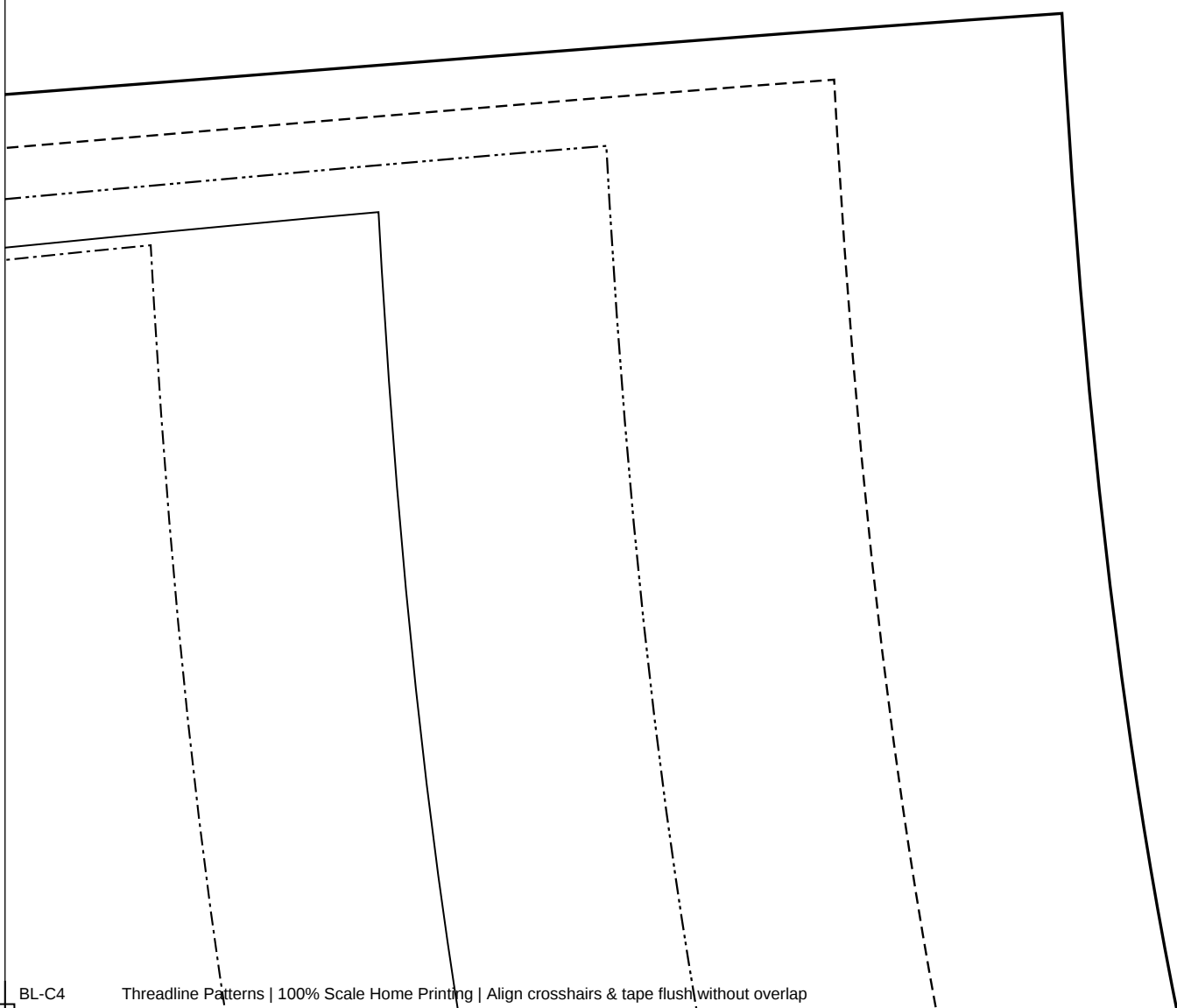
Titan Activewear Leggings - A4 - Tile A4 - Sheet 16 of 19



Titan Activewear Leggings - A4 - Tile B4 - Sheet 17 of 19



Titan Activewear Leggings - A4 - Tile C4 - Sheet 18 of 19



Titan Activewear Leggings - A4 - Tile D4 - Sheet 19 of 19