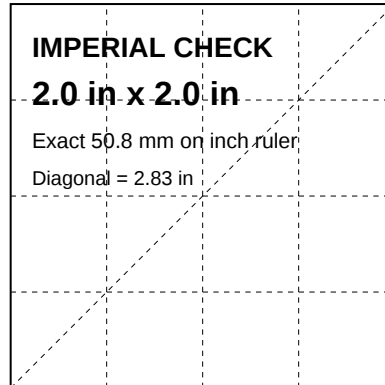
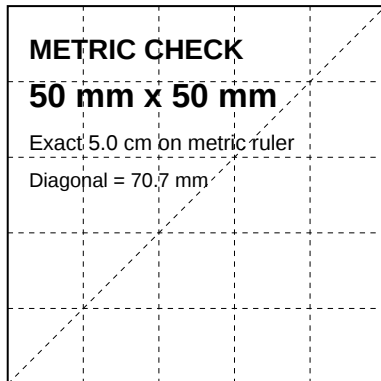


Charlie Flat-Front Chinos

Charlie Flat-Front Chinos Verified open pattern specification

Format: US Letter | Size Range: XS to 3XL | Total Sheets: 26 | Seams: 10 mm / 3/8 in included



PRINTING CHECKLIST:

1. Print at 100% / Actual Size.
2. Do NOT select Fit to Page or Scale.
3. Verify test squares with rigid ruler.
4. Trim along border margins and butt edges.
5. Tape without overlapping pattern lines.

TILE ASSEMBLY MAP & SHEET INDEX:

Assemble sheets in sequence matching registration marks. Total master layout: 923 mm wide x 1180 mm high.

Tile A5 Sheet 22	Tile B5 Sheet 23	Tile C5 Sheet 24	Tile D5 Sheet 25	Tile E5 Sheet 26
Tile A4 Sheet 17	Tile B4 Sheet 18	Tile C4 Sheet 19	Tile D4 Sheet 20	Tile E4 Sheet 21
Tile A3 Sheet 12	Tile B3 Sheet 13	Tile C3 Sheet 14	Tile D3 Sheet 15	Tile E3 Sheet 16
Tile A2 Sheet 7	Tile B2 Sheet 8	Tile C2 Sheet 9	Tile D2 Sheet 10	Tile E2 Sheet 11
Tile A1 Sheet 2	Tile B1 Sheet 3	Tile C1 Sheet 4	Tile D1 Sheet 5	Tile E1 Sheet 6

TL-A1

TR-A1

Charlie Flat-Front Chinos - US Letter - Tile A1 - Sheet 2 of 26



BL-A1

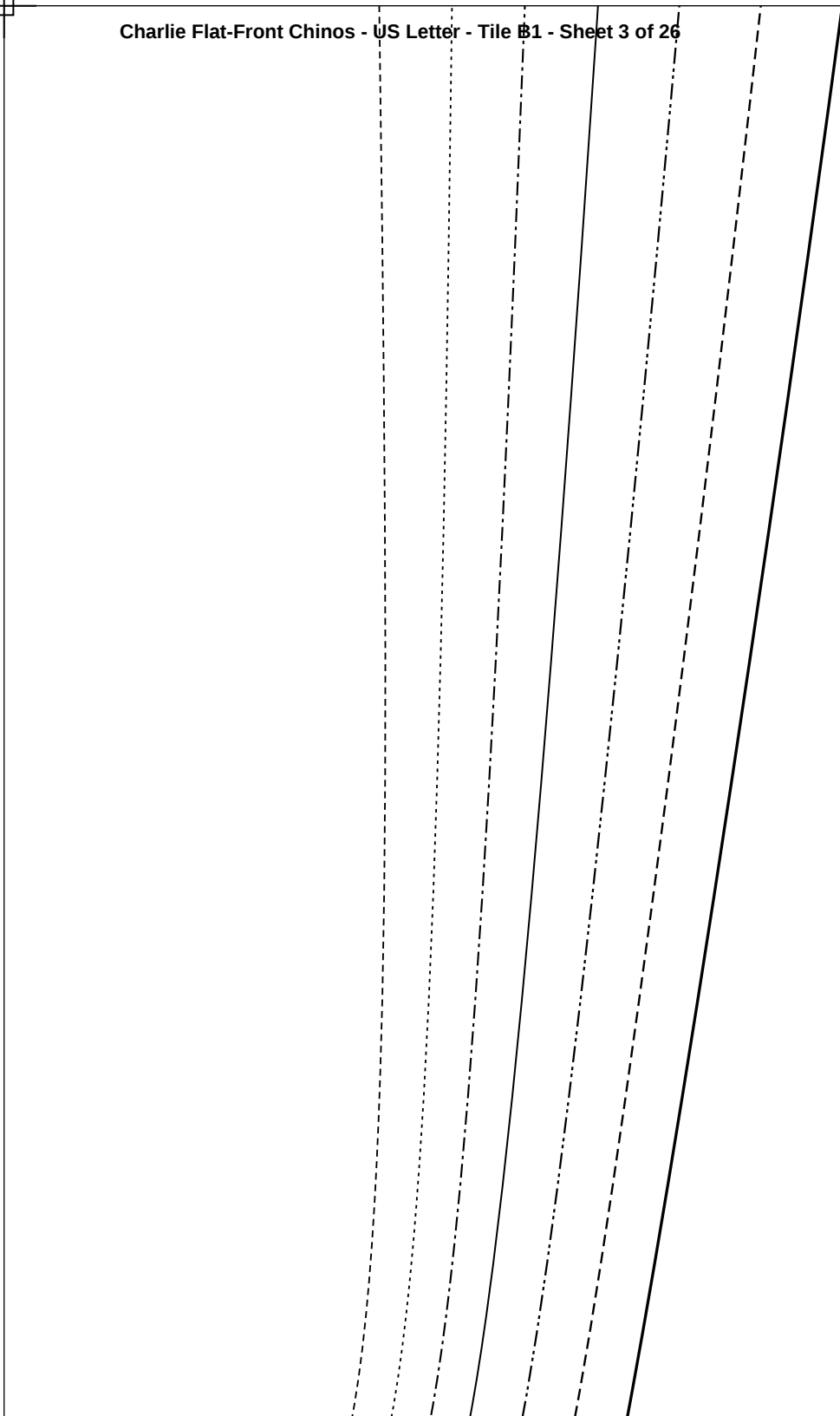
Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-A1

TL-B1

TR-B1

Charlie Flat-Front Chinos - US Letter - Tile B1 - Sheet 3 of 26



BL-B1

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-B1

TL-C1

TR-C1

Charlie Flat-Front Chinos - US Letter - Tile C1 - Sheet 4 of 26



BL-C1

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-C1

Charlie Flat-Front Chinos - US Letter - Tile D1 - Sheet 5 of 26

FLY FACING

Cut 1 in Self + 1 Interfacing

10mm seams

NESTED MULTI-SIZE KEY 1:1 SCALE

Sizes: All Sizes Graded M

Follow your target size contour:

XS Waist 64cm / Hip 9

S Waist 72cm / Hip 98

M Waist 80cm / Hip 10

L Waist 88cm / Hip 11

XL Waist 96cm / Hip 1

2XL Waist 104cm / Hip

3XL Waist 112cm / Hip

Charlie Flat-Front Chinos - US Letter - Tile E1 - Sheet 6 of 26

FLY SHIELD

Cut 1 in Self

10mm seams

Sizes: All Sizes Graded Multi-Size

g

ulti-Size

0cm

cm

6cm

4cm

22cm

o 130cm

o 138cm

TL-A2

TR-A2

Charlie Flat-Front Chinos - US Letter - Tile A2 - Sheet 7 of 26

BL-A2

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-A2

TL-B2

TR-B2

Charlie Flat-Front Chinos US Letter Tile B2 - Sheet 8 of 26

BL-B2

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-B2

TL-C2

TR-C2

Charlie Flat-Front Chinos - US Letter - Tile C2 - Sheet 9 of 26

BL-C2

BR-C2

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

Charlie Flat-Front Chinos - US Letter - Tile D2 - Sheet 10 of 26

FRONT POCKET

Cut 1 Pair in Lining

10mm seam allowance

Sizes: All Sizes Grad

TL-E2

TR-E2

Charlie Flat-Front Chinos - US Letter - Tile E2 - Sheet 11 of 26



T BAG

ed Multi-Size

BL-E2

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-E2

TL-A3

TR-A3

Charlie Flat-Front Chinos - US Letter - Tile A3 - Sheet 12 of 26

BL-A3

BR-A3

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

FRONT CREASE / CHINO PRESS LINE

FRONT

TL-B3

TR-B3

Charlie Flat-Front Chinos - US Letter - Tile B3 - Sheet 13 of 26

T LEG GRAINLINE

ESS LINE

BL-B3

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-B3

TL-C3

TR-C3

Charlie Flat-Front Chinos - US Letter - Tile C3 - Sheet 14 of 26

BACK LE

BL-C3

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-C3

TL-D3

TR-D3

Charlie Flat-Front Chinos - US Letter - Tile D3 - Sheet 15 of 26

BACK OVERPOCKETS

Cut 2 in Self Fabric Interfacing

10mm seam allowance

Sizes: All Sizes Graded M

LEG GRAINLINE

FRONT POCKET

Cut 1 Pair in Self Fabric

10mm seam allowance

Sizes: All Sizes Graded

BL-D3

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-D3

Charlie Flat-Front Chinos - US Letter - Tile E3 - Sheet 16 of 26

WASTBANDS

acing

WAISTBAND GRAINLINE

Multi-Size

WASTBANDS

acing

Multi-Size



FRONT TROUSER LEG

Cut 1 Pair 1 Left, 1 Right

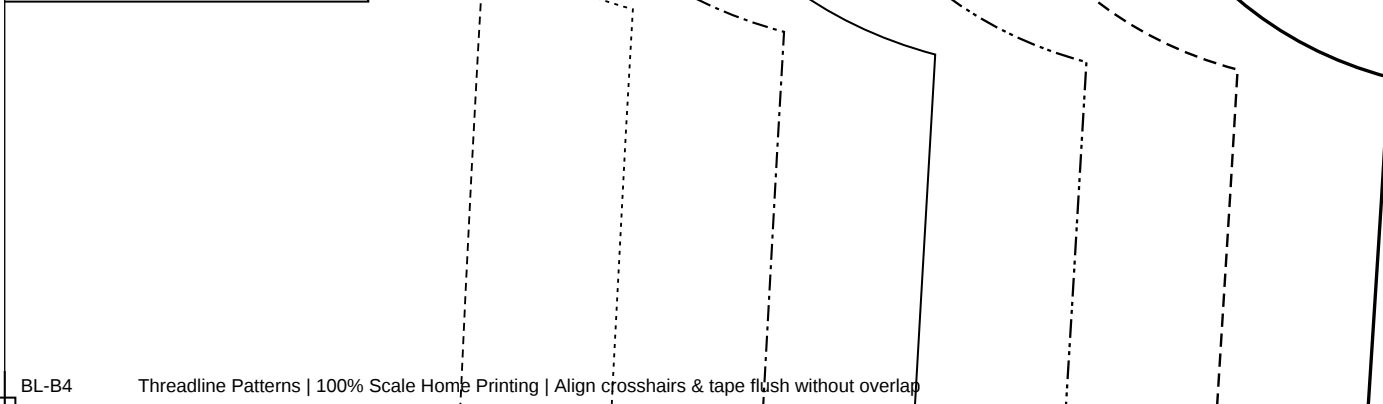
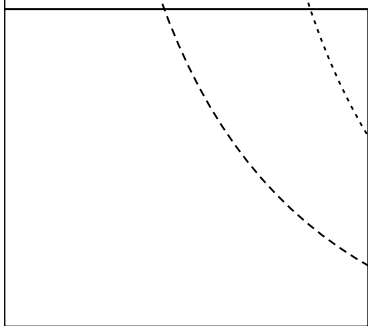
15mm seams, 35mm hem

Sizes: XS - 3XL Graded Multi-Size

TL-B4

TR-B4

Charlie Flat-Front Chinos - US Letter - Tile B4 - Sheet 18 of 26



BL-B4

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-B4

BACK TROUSER LEG

Cut 1 Pair 1 Left, 1 Right

15mm seams, 35mm hem

Sizes: XS 3XL Graded Multi-Size

TL-D4

TR-D4

Charlie Flat-Front Chinos - US Letter - Tile D4 - Sheet 20 of 26

BL-D4

BR-D4

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

TL-E4

TR-E4

Charlie Flat-Front Chinos - US Letter - Tile E4 - Sheet 21 of 26

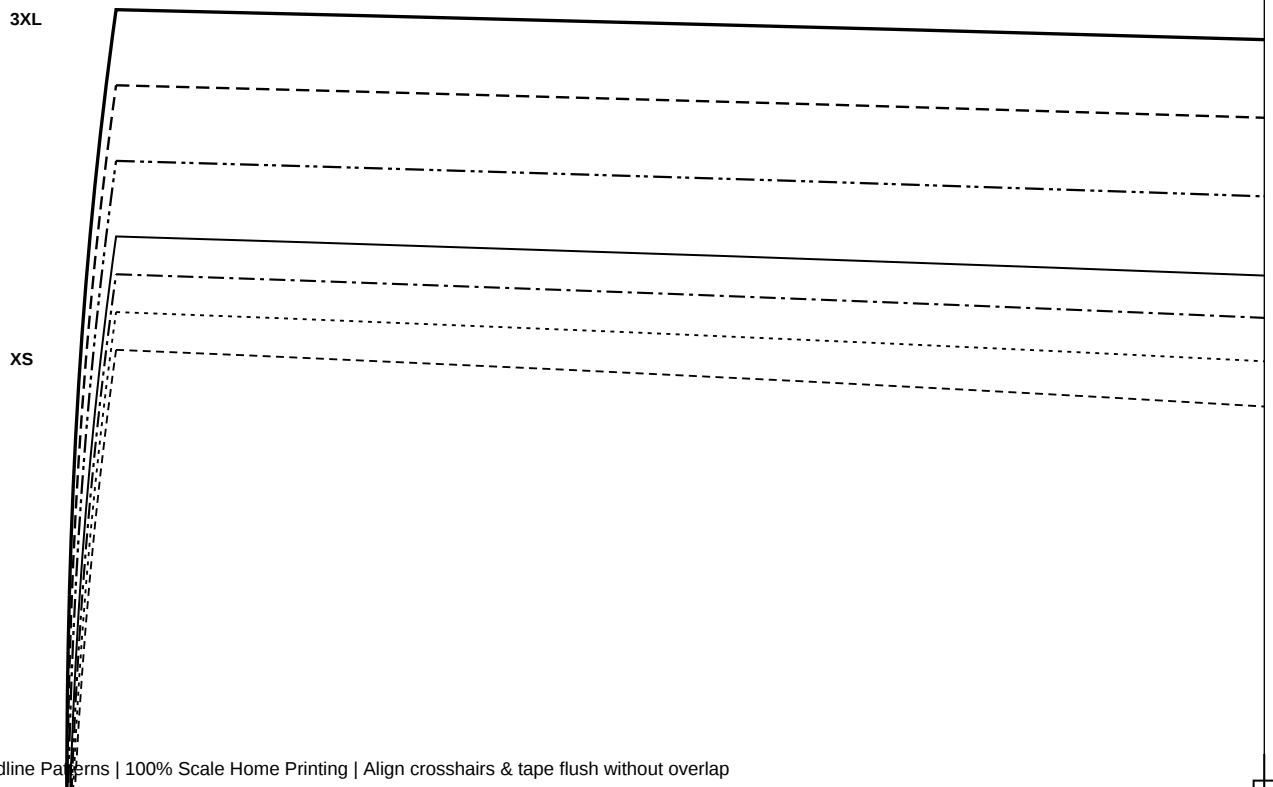


BL-E4

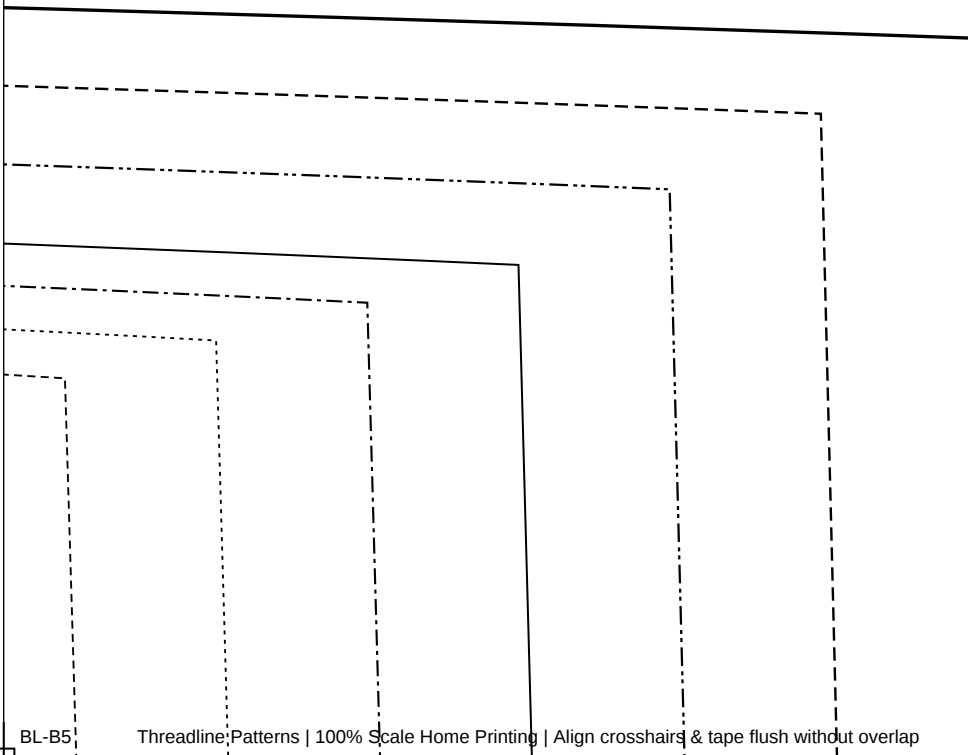
Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-E4

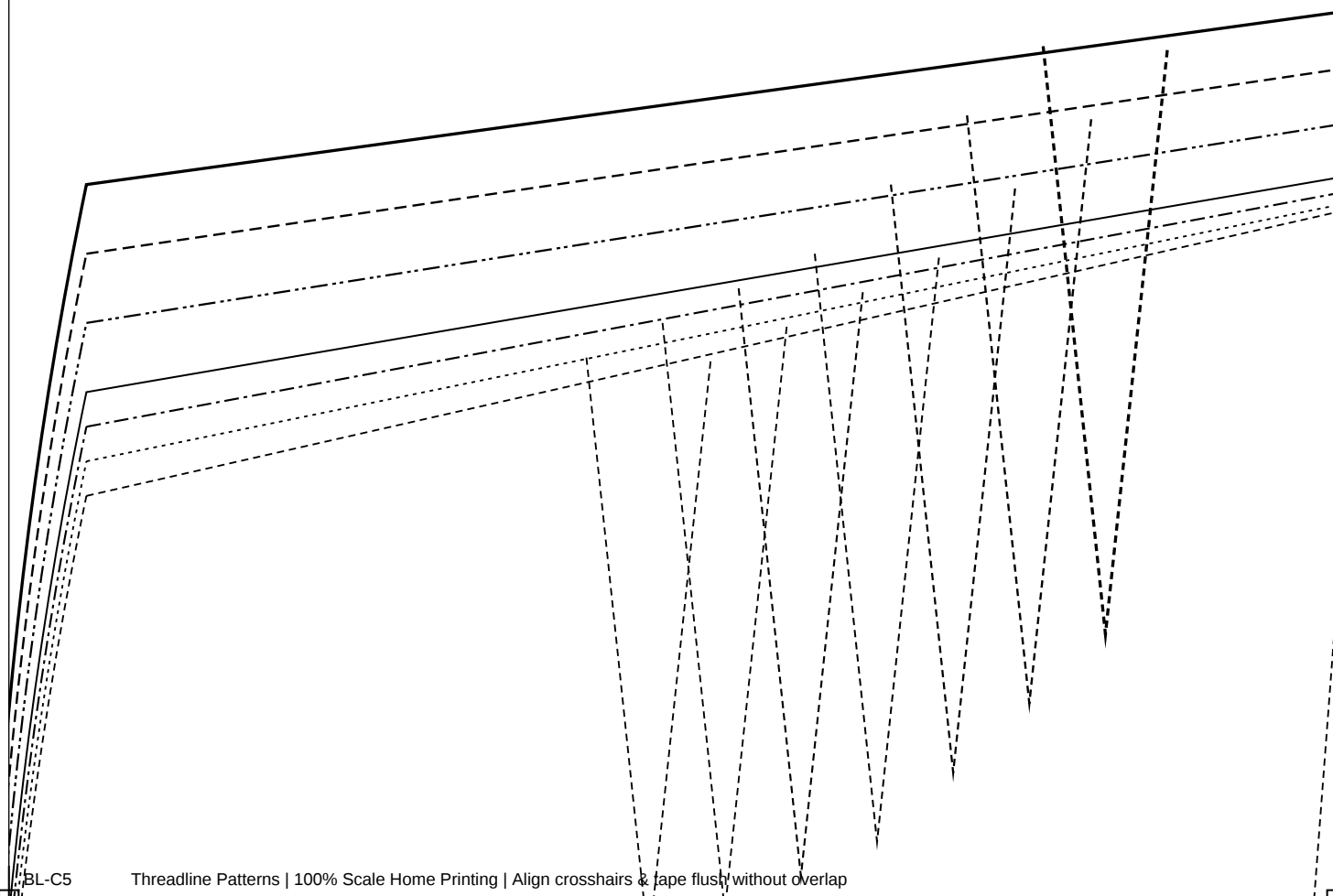
Charlie Flat-Front Chinos - US Letter - Tile A5 - Sheet 22 of 26



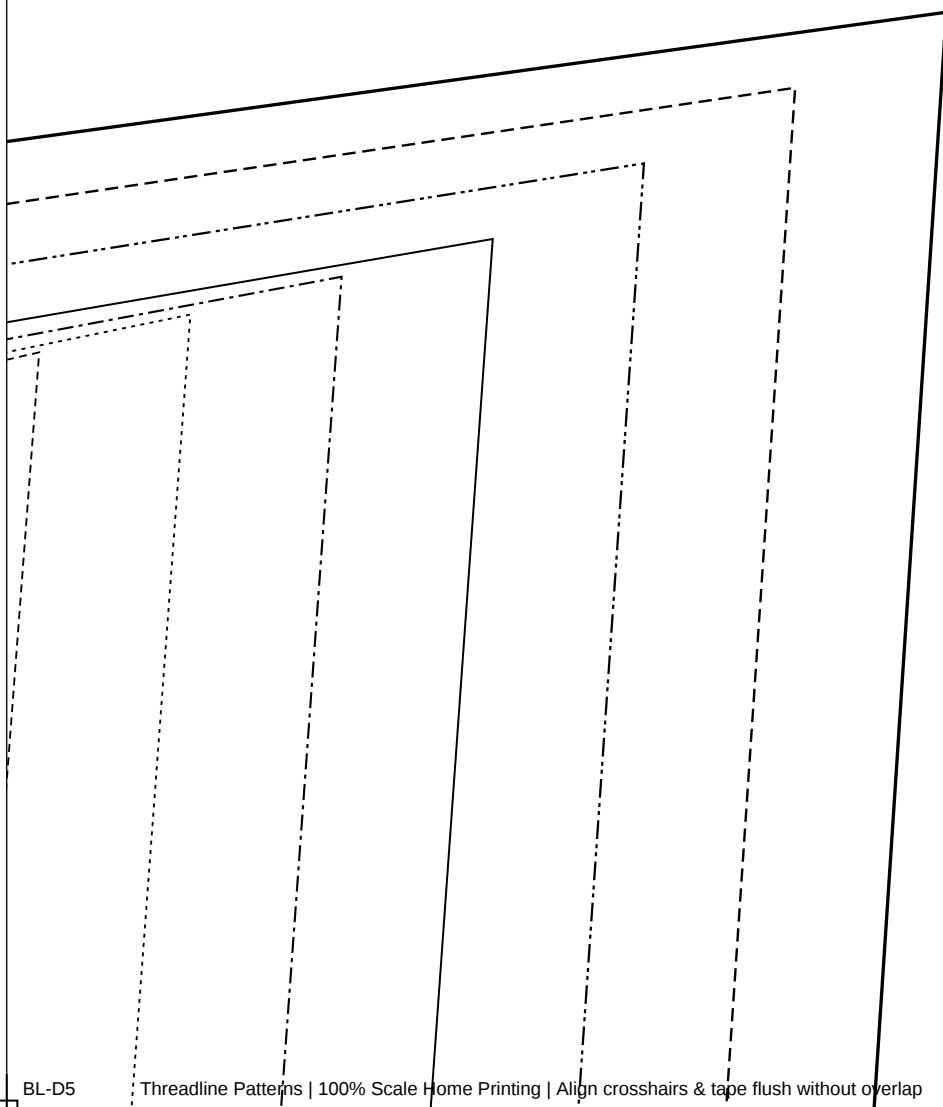
Charlie Flat-Front Chinos - US Letter - Tile B5 - Sheet 23 of 26



Charlie Flat-Front Chinos - US Letter - Tile C5 - Sheet 24 of 26



Charlie Flat-Front Chinos - US Letter - Tile D5 - Sheet 25 of 26



TL-E5

TR-E5

Charlie Flat-Front Chinos - US Letter - Tile E5 - Sheet 26 of 26

BL-E5

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-E5