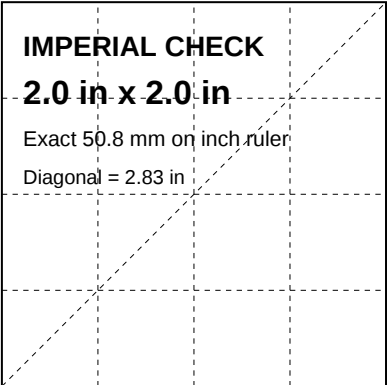
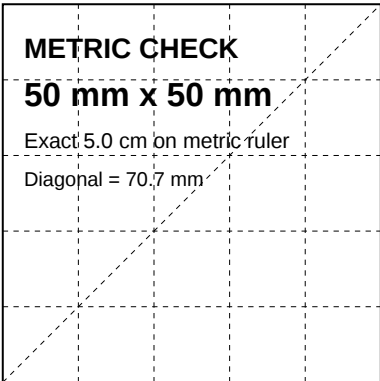


Charlie Flat-Front Chinos

Charlie Flat-Front Chinos Verified open pattern specification

Format: A4 | Size Range: XS to 3XL | Total Sheets: 25 | Seams: 10 mm / 3/8 in included



PRINTING CHECKLIST:

- 1. Print at 100% / Actual Size.
- 2. Do NOT select Fit to Page or Scale.
- 3. Verify test squares with rigid ruler.
- 4. Trim along border margins and butt edges.
- 5. Tape without overlapping pattern lines.

TILE ASSEMBLY MAP & SHEET INDEX:

Assemble sheets in sequence matching registration marks. Total master layout: 923 mm wide x 1180 mm high.

Tile A5 Sheet 22	Tile B5 Sheet 23	Tile C5 Sheet 24	Tile D5 Sheet 25	Tile E5 No print
Tile A4 Sheet 17	Tile B4 Sheet 18	Tile C4 Sheet 19	Tile D4 Sheet 20	Tile E4 Sheet 21
Tile A3 Sheet 12	Tile B3 Sheet 13	Tile C3 Sheet 14	Tile D3 Sheet 15	Tile E3 Sheet 16
Tile A2 Sheet 7	Tile B2 Sheet 8	Tile C2 Sheet 9	Tile D2 Sheet 10	Tile E2 Sheet 11
Tile A1 Sheet 2	Tile B1 Sheet 3	Tile C1 Sheet 4	Tile D1 Sheet 5	Tile E1 Sheet 6

TL-A1

TR-A1

Charlie Flat-Front Chinos - A4 - Tile A1 - Sheet 2 of 25

BL-A1

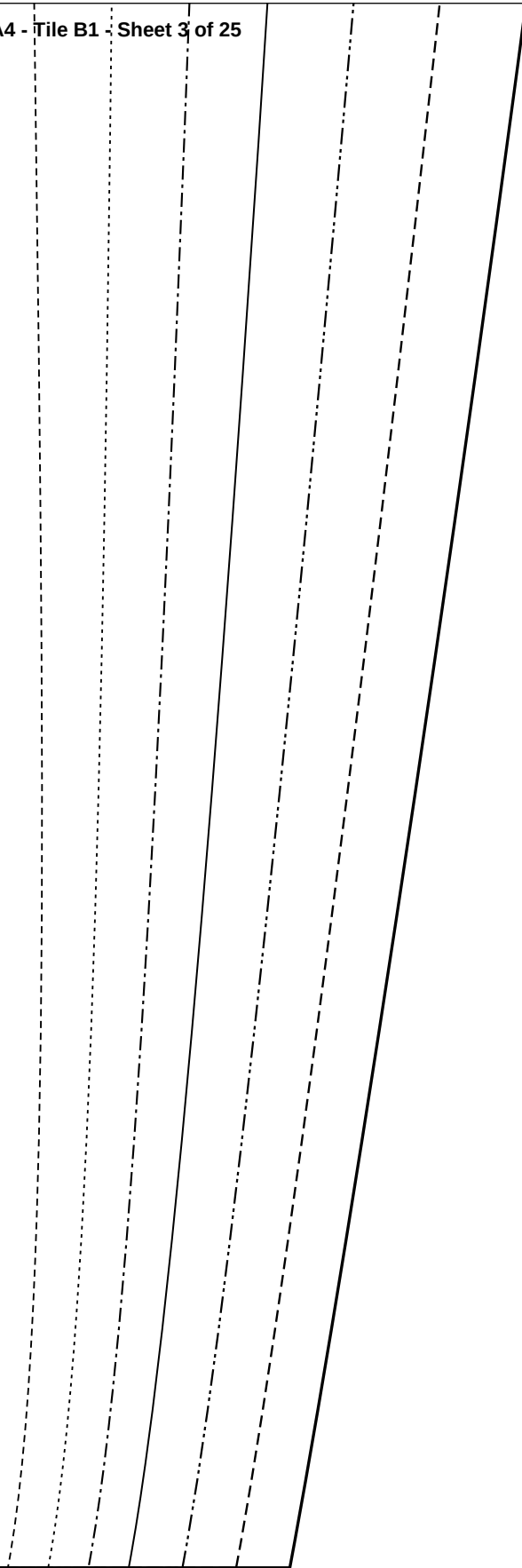
BR-A1

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

TL-B1

TR-B1

Charlie Flat-Front Chinos - A4 - Tile B1 - Sheet 3 of 25



BL-B1

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-B1

TL-C1

TR-C1

Charlie Flat-Front Chinos - A4 - Tile C1 - Sheet 4 of 25

BL-C1

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-C1

TL-D1

TR-D1

Charlie Flat-Front Chinos - A4 - Tile D1 - Sheet 5 of 25

FL

Cut

10m

NESTED MULTI-SIZE KEY 1:1 SCALE

Follow your target size contour:

BL-D1

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-D1

Sizes: All Sizes Graded Multi-Size

3XL Waist 112cm / Hip 138cm

TL-A2

TR-A2

Charlie Flat-Front Chinos - A4 - Tile A2 - Sheet 7 of 25

FRONT CREASE / CHIN

BL-A2

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-A2

TL-B2

TR-B2

Charlie Flat-Front Chinos - A4 - Tile B2 - Sheet 8 of 25

○ PRESS LINE

BL-B2

BR-B2

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

TL-C2

TR-C2

Charlie Flat-Front Chinos - A4 - Tile C2 - Sheet 9 of 25

BL-C2

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-C2

TL-D2

TR-D2

Charlie Flat-Front Chinos - A4 - Tile D2 - Sheet 10 of 25

BL-D2

BR-D2

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

FRONT POCKET FACING

Cut 1 Pair in Self Fabric

10mm seam allowance

Sizes: All Sizes Graded Multi-Size



FRONT POCKET BAG

Cut 1 Pair in Lining

10mm seam allowance

Sizes: All Sizes Graded Multi-Size

TL-A3

TR-A3

Charlie Flat-Front Chinos - A4 - Tile A3 - Sheet 12 of 25

BL-A3

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-A3

TL-B3

TR-B3

Charlie Flat-Front Chinos - A4 - Tile B3 - Sheet 13 of 25

FRONT LEG GRAINLINE

BL-B3

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-B3

TL-C3

TR-C3

Charlie Flat-Front Chinos - A4 - Tile C3 - Sheet 14 of 25

15mm seams, 35mm hem

Sizes: XS 3XL Graded Multi-Size

BL-C3

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-C3

TL-D3

TR-D3

Charlie Flat-Front Chinos - A4

Tile D3 - Sheet 15 of 25

BA

Cut

10m

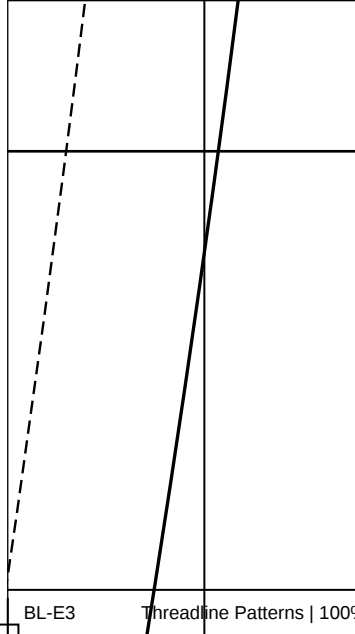
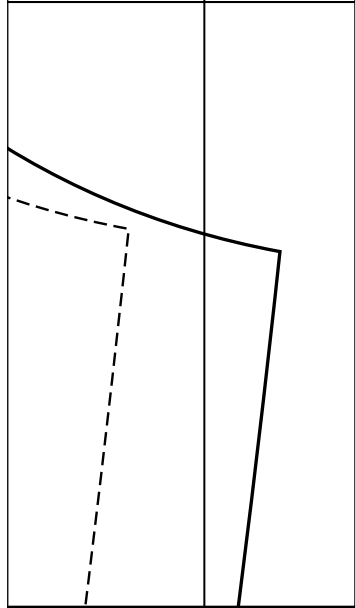
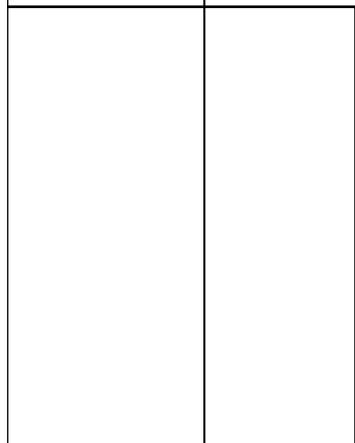
Size

BACK LEG GRAINLINE

BL-D3

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-D3



TL-A4

TR-A4

Charlie Flat-Front Chinos - A4 - Tile A4 - Sheet 17 of 25

XS

BL-A4

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-A4

FRONT TROUSER LEG

Cut 1 Pair 1 Left, 1 Right

15mm seams, 35mm hem

Sizes: XS 3XL Graded Multi-Size

TL-B4

TR-B4

Charlie Flat-Front Chinos - A4 - Tile B4 - Sheet 18 of 25

BL-B4

BR-B4

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

TL-C4

TR-C4

Charlie Flat-Front Chinos - A4 - Tile C4 - Sheet 19 of 25

BL-C4

BR-C4

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BACK TROUSER LEG

Cut 1 Pair 1 Left, 1 Right

TL-D4

TR-D4

Charlie Flat-Front Chinos - A4 - Tile D4 - Sheet 20 of 25



BL-D4

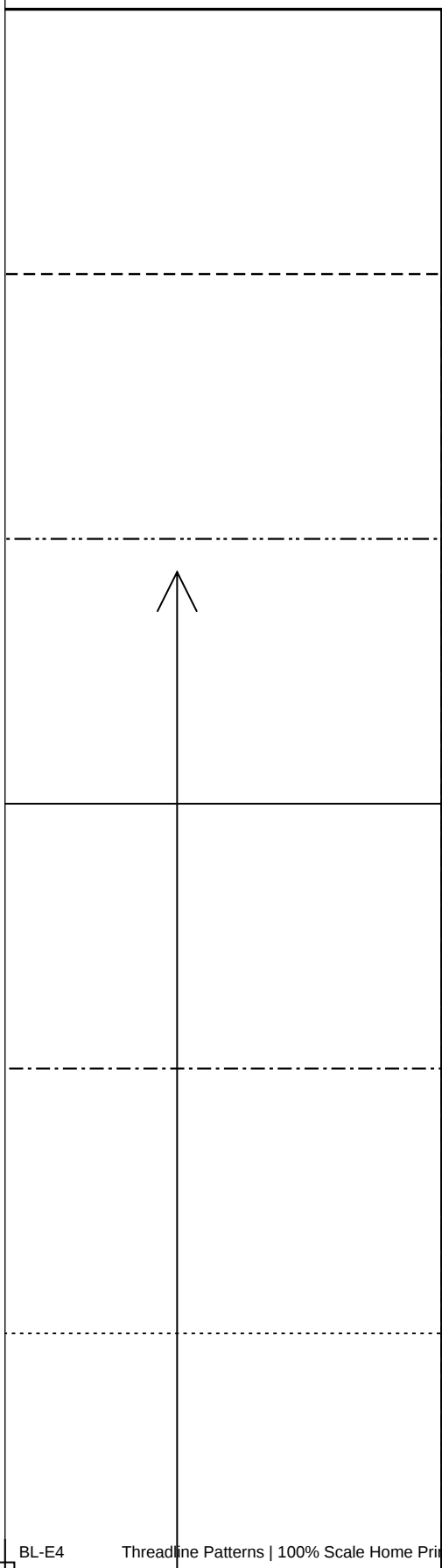
BR-D4

Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

TL-E4

TR-E4

Charlie Flat-Front Chinos - A4 - Tile E4 - Sheet 21 of 25



BL-E4

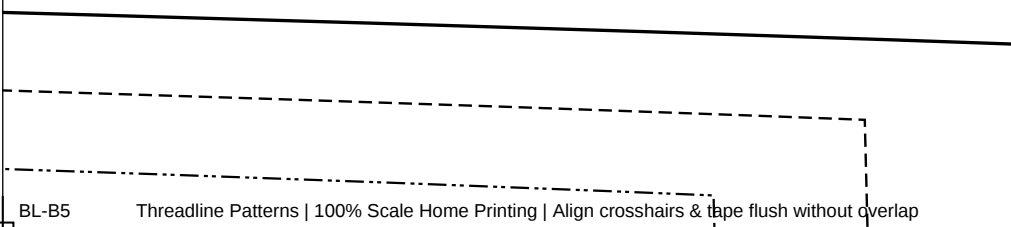
Threadline Patterns | 100% Scale Home Printing | Align crosshairs & tape flush without overlap

BR-E4

Charlie Flat-Front Chinos - A4 - Tile A5 - Sheet 22 of 25

3XL

Charlie Flat-Front Chinos - A4 - Tile B5 - Sheet 23 of 25



Charlie Flat-Front Chinos - A4 - Tile C5 - Sheet 24 of 25

Charlie Flat-Front Chinos - A4 - Tile D5 - Sheet 25 of 25

